Q-331R1

SVE BULLETIN

SPECIAL VEHICLE ENGINEERING – BODY BUILDERS ADVISORY SERVICE

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QVM BULLETIN: Q-331R1 DATE: 02JUN2021

2021 AND 2022 MODEL YEAR F-550 / 600 ENHANCED FRAME UPDATE

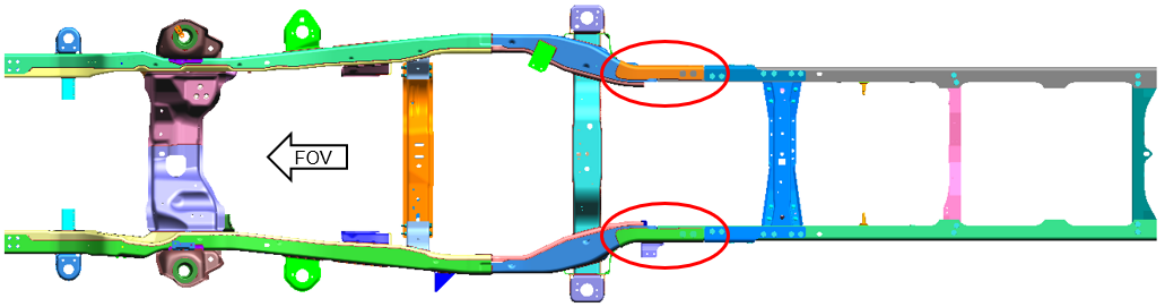
REVISION	UPDATE	REVISION DATE
Q-231R1	ADDED NOTE FOR VEHICLES BUILT AFTER APRIL 6 2021.	02JUN2021
Q-331	INITIAL RELEASE	22 /JAN / 2021

MODEL(S) AFFECTED:
Certain 2021MY (Built after April 6, 2021) and all 2022MY Super Duty F-550 / 600

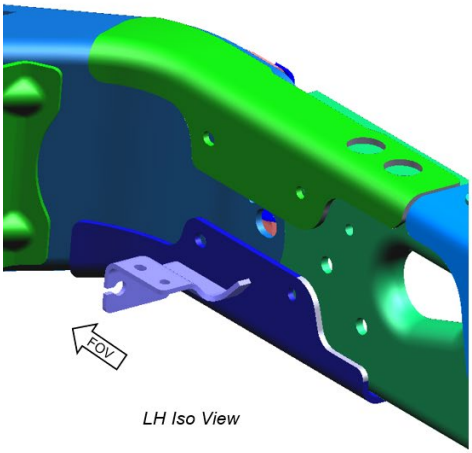
ISSUE / DESCRIPTION:
Revised frame bridging brackets/reinforcements will come **STANDARD** (integrated in the frame assembly) on all variants of 2022MY F-550 and F-600 Chassis Cabs, therefore the **AERIAL LIFT / SEVERE DUTY PREP PKG (76X)** is ***discontinued*** for 2022MY. The supplemental brackets that were part of the 76X package are no longer in use.

Depending on the wheelbase selection, the 21MY Vehicles built after April 6, 2021 could possibly have the upgraded 2022MY frame assembly, and AERIAL LIFT / SEVERE DUTY PREP PKG (76X) will not be required.

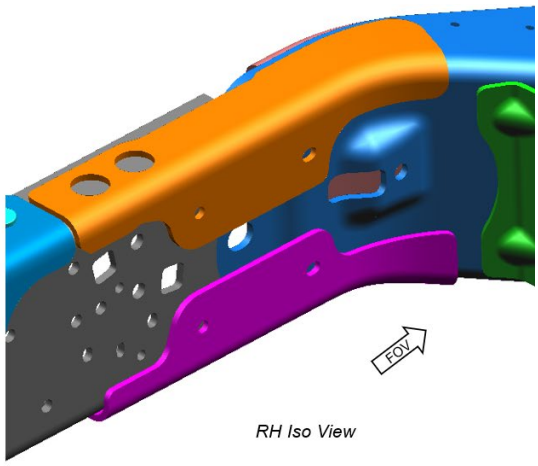
CAD data of the upgraded frame and other components is available by submitting a help desk ticket via www.fordbbas.com/contactus.



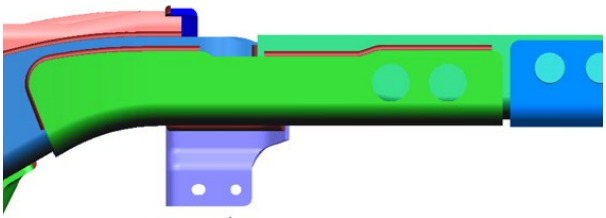
Plan View – Typical Frame Assembly



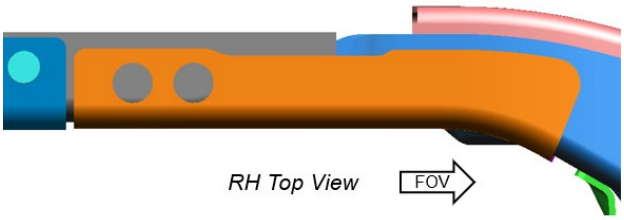
LH Iso View



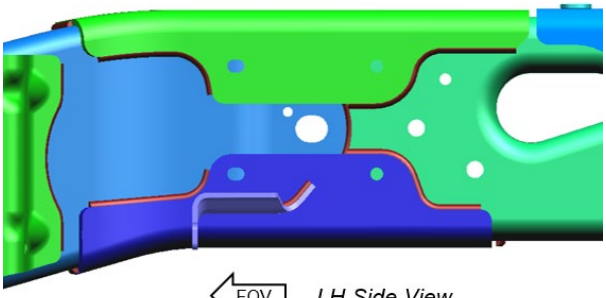
RH Iso View



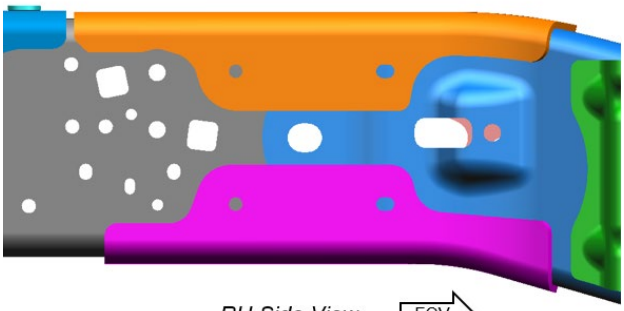
FOV *LH Top View*



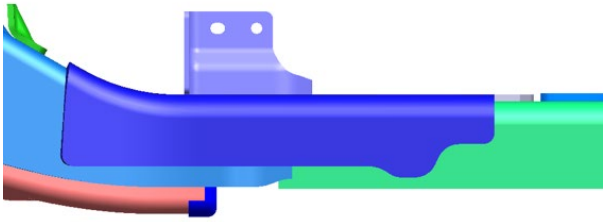
RH Top View FOV



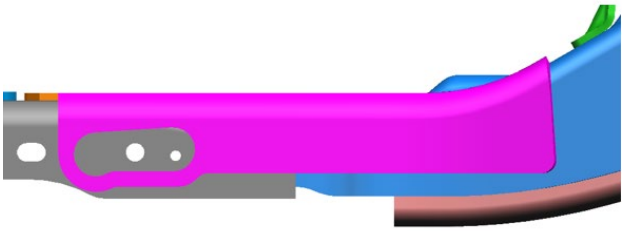
FOV *LH Side View*



RH Side View FOV



FOV *LH Bottom View*



RH Bottom View FOV

Refer to the Body Builder Layout Book for additional guidelines and recommendations. If you have any questions, please contact the Ford Body Builders Advisory Service as shown in the header of this bulletin.